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## APPLICATION NOTE

www.triomotion.com

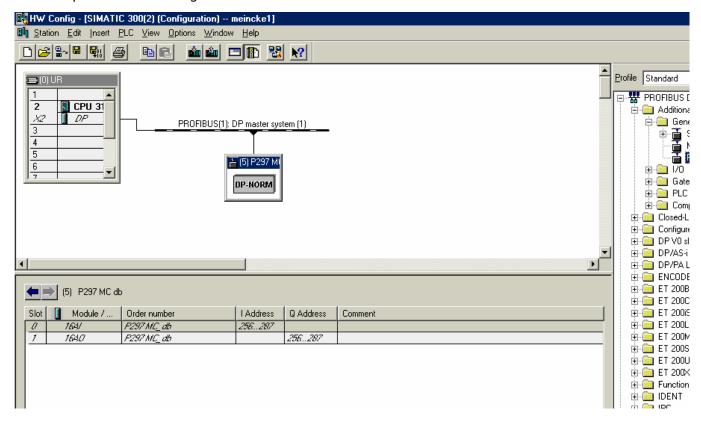
## 1. Introduction

Some customers have found it necessary to disable 'cyclic distribution of the bus parameters' on the Siemens S7 PLC when using it on a Profibus network with the P297 Profibus Daughterboard.

If you cannot make a connection to the master and the Profibus program on the Trio controller is constantly re-initialising it maybe worth trying the following.

## 2. Disabling cyclic bus parameters

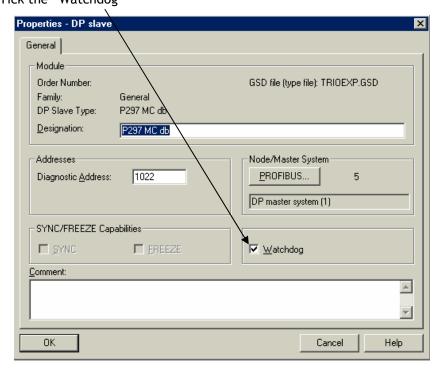
Open Hardware configuration and double click on the node for P297



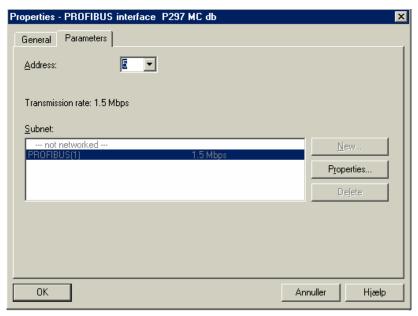
Name: AH Cat HW SW BASIC Page 1 of 4



Then Click on <u>P</u>ROFIBUS..., at the "Node/Master System Remember to Tick the "Watchdog"



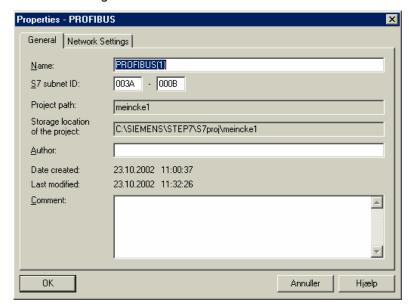
Click on Properties...



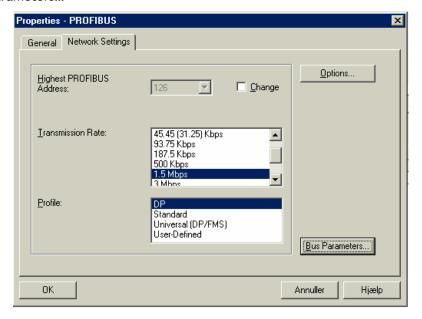
Name: AH Cat HW SW BASIC Page 2 of 4



Click on the tab: "Network Settings".



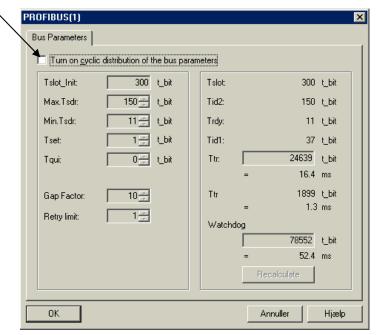
Click on "Bus Parameters..."



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Remove the Tick for "Turn on cyclic distibution of the bus parameters"



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