# CHAPTER

# Using the PC Motion ActiveX Control

Trio Motion Technology

#### Introduction

The TrioPC ActiveX component provides a direct connection to the Trio MC controllers via a PCI bus, USB, serial or Ethernet link. It can be used in any windows programming language supporting ActiveX (OCX) components, such as Visual Basic, Delphi, Visual C, C++ Builder etc.

#### Requirements

- PC with one or more of USB interface, Ethernet network interface, serial port or PCI based *Motion Coordinator*.
- · Windows 2000, XP or Vista
- TrioUSB driver for USB connection
- Trio PCI driver for PCI connection
- TrioPC OCX
- Knowledge of the Trio Motion Coordinator to which the TrioPC ActiveX controls will connect.
- Knowledge of the Trio BASIC programming language.

#### Installation of the ActiveX Component

Launch the program "Install TrioPCMotion" and follow the on-screen instructions. The TrioUSB driver and TrioPC ocx will be installed and registered to your Windows environment. The Trio PCI driver will also be installed on systems running Windows 2000 or Windows XP. A Windows Help file is included as an alternative to the printed pages in this manual.

#### Using the Component

The TrioPC component must be added to the project within your programming environment. Here is an example using Visual Basic, however the exact sequence will depend on the software package used.

From the Menu select Tools then Choose Tolbox Items.

When the Choose Tolbox Items dialogue has opened, select the COM components tab then scroll down until you find "TrioPC Control" then click in the block next to TrioPC. (A tick will appear)

Now click OK and the component should appear in the toolbox on the left side of the screen. It is identified as TrioPC Control.

Now add the TrioPC component to your form. You are ready to build the project and include the TrioPC methods in your programs.

#### **Connection Commands**

# Open

Description Initialises the connection between the TrioPC ActiveX control and the Motion Coordinator.

> The connection can be opened over a PCI, Serial, USB or Ethernet link, and can operate in either a synchronous or asynchronous mode. In the synchronous mode all the Trio BASIC methods are available. In the asynchronous mode these methods are not available, instead the user must call SendData() to write to the Motion Coordinator, and respond to the OnReceiveChannelx event by calling Get-Data() to read data received from the Motion Coordinator. In this way the user application can respond to asynchronous events which occur on the Motion Coordinator without having to poll them.

> If the user application requires the Trio BASIC methods then the synchronous mode should be selected. However, if the prime role of the user application is to respond to events triggered on the *Motion Coordinator*, then the asynchronous method should be used.

Syntax: Open(PortType, PortMode)

Parameters short PortType: 0: USB, 1: Serial Port 2: Ethernet 3: PC

> USB: 0: Synchronous Mode 1: Asynchronous mode short PortMode:

> > Serial: >0 Opens synchronous connection on specified

port number

Serial: <0 Opens asynchronous connection on specified

port number

Ethernet: 0, 3240: Synchronous 23: Asynchronous default port Other: Asynchronous custom port

PCI: 0: Synchronous Mode 1: Asynchronous mode 0: Syn-

chronous Mode 1: Asynchronous mode

Return Value: TRUE if the connection is successfully established. For a USB connection, this means the TrioUSB driver is active (an MC with a USB card is on, and the USB connections are correct). If a synchronous connection has been opened the ActiveX control must have also successfully recovered the token list from the Motion Coordinator. If the connection is not successfully established this method will return FALSE. Short PortType: 0: USB, 1: Serial Port 2: Ethernet 3: PCI

Short PortMode:

USB: 0: Synchronous Mode 1: Asynchronous mode

Serial: >0 Opens synchronous connection on specified port number

<0 Opens asynchronous connection on specified port number

Ethernet: 0, 3240: Synchronous 23: Asynchronous default port Other: Asynchronous custom port

PCI: 0: Synchronous Mode 1: Asynchronous mode

Example Rem Open a USB connection and refresh the TrioPC indicator TrioPC Status = TrioPC1.Open(0, 0) frmMain.Refresh

Note: When PortType is set to 1, serial port, then only the syncronous mode is available. I.e. PortMode must be set to 0. The serial port must be configured by a program on the controller before the PCMotion component can connect.

SETCOM(38400,8,1,2,1,8) REMOTE(0)

#### Close

```
Description Closes the connection between the TrioPC ActiveX control and the Motion Coordinator

Syntax: Close(PortMode)

Parameters short PortMode: -1: all ports, 0: synchronous port, >1: asynchronous port

Return Value: None.

Example Rem Close the connection when form unloads

Private Sub Form_Unload(Cancel As Integer)

TrioPC1.Close(0)

frmMain.Refresh

End Sub
```

# IsOpen

```
Description Returns the state of the connection between the TrioPC ActiveX control and the Motion Coordinator

Syntax: IsOpen(PortMode)

Parameters short PortMode: -1: all ports, 0: synchronous port, >1: asynchronous port

Return Value: TRUE if port is open, FALSE if it is closed.

Example Rem Close the connection when form unloads

Private Sub Form_Unload(Cancel As Integer)

If TrioPC1.IsOpen(0) Then

TrioPC1.Close(0)

End If

frmMain.Refresh

End Sub
```

#### SetHost

Description Sets the ethernet host IP address, and must be called prior to opening an ether-

net connection. The HostAddress property can also be used for this function.

Syntax: SetHost(host)

Parameters VARIANT host: host IP address (eq 192.168.0.250).

Return Value: None

Example Rem Set up the Ethernet IP Address of the target Motion

Coordinator

TrioPC1.SetHost("192.168.000.001") Rem Open a Synchronous connection TrioPC Status = TrioPC1.Open(2, 0)

frmMain.Refresh

# GetConnectionType

Description Gets the connection type of the current connection.

Syntax: GetConnectionType()

Parameters None

Return Value: -1: No Connection, 0: USB, 1:N/A, 2: Ethernet, 3: PCI

Example Rem Open a Synchronous connection

ConnectError = False

TrioPC Status = TrioPC1.Open(0, 0)

ConnectionType = TrioPC1.GetConnectionType()

If ConnectionType <> 0 Then

ConnectError = True

frmMain.Refresh

#### **Properties**

#### **Board**

```
Description Specifies the board number for a PCI connection. It must be specified before the OPEN command is used.

Type Long
Access Read / Write

Default Value 0

Example Rem Open a PCI connection and refresh the TrioPC indicator
If TrioPC.Board <> 0 Then
TrioPC.Board = 0
End If
TrioPC_Status = TrioPC1.Open(3, 0)
frmMain.Refresh
```

# **HostAddress**

```
to opening an ethernet connection. The SetHost command can also be used for setting the host adddress.

Type String

Access Read / Write

Default Value "192.168.0.250"

Example Rem Open a Ethernet connection and refresh the TrioPC indicator if TrioPC.HostAddress <> "192.168.0.111" Then

TrioPC.HostAddress = "192.168.0.111"

End If

TrioPC_Status = TrioPC1.Open(2, 0)

frmMain.Refresh
```

Description Used for reading or changing the ethernet host IP address, and must be set prior

#### **CmdProtocol**

Description Used to specify the version of the ethernet communications protocol to use to be compatible with the firmware in the ethernet daughterboard. The following values should be used:

0: for ethernet daughterboard firmware version 1.0.4.0 or earlier.

1: for ethernet daughterboard firmware version 1.0.4.1 or later.

Type Long

Access Read / Write

Default Value 1

Example Rem Set ethernet protocol for firmware 1.0.4.0

TrioPC.CmdProtocol = 0

Note: Users of older daughterboards will need to update their programs to set the value

of this proporty to 0.

#### **Motion Commands**

#### MoveRel

Description Performs the corresponding MOVE(...) command on the Motion Coordinator

Syntax: MoveRel(Axes, Distance, [Axis])

Parameters:

short Axes: Number of axes involved in the move command

**VARIANT Distance:** Distance to be moved, can be a single numeric value or an array of numeric values that contain at least

Axes values

**VARIANT Axis:** Optional parameters that must be a single numeric

value that specifies the base axis for this move

Return Value: TrioPC STATUS.

#### Base

Description: Performs the corresponding BASE(...) command on the Motion Coordinator

Syntax: Base(Axes, [Order])

Parameters:

short. Axes: Number of axes involved in the move command

**VARIANT Order:** A single numeric value or an array of numeric values that

contain at least Axes values that specify the axis ordering for

the subsequent motion commands.

Return Value: Triopc STATUS.

#### **MoveAbs**

Description: Performs the corresponding MOVEABS(...) AXIS(...) command on the Motion Coordi-

nator

Syntax: MoveAbs(Axes, Distance, [Axis])

Parameters: short Axes: Number of axes involved in the moveabs command

**VARIANT Distance:** Absolute positions that specify where the move must terminate, can be a single numeric value or an array of

numeric values that contain at least Axes values

**VARIANT Axis:** Optional parameters that must be a single numeric

value that specifies the base axis for this move

Return Value: Triopc STATUS.

#### MoveCirc

Description: Performs the corresponding MOVECIRC(...) AXIS(...) command on the Motion Coor-

dinator

Syntax: MoveCirc(EndBase, EndNext, CentreBase, CentreNext, Dir, [Axis])

Parameters: double EndBase: Distance to the end position on the base axis

**double EndNext:** Distance to the end position on the axis that follows the

base axis

**double CentreBase:** Distance to the centre position on the base axis

double CentreNext: Distance to the centre position on the axis that follows the

base axis

**short Dir:** A numeric value that sets the direction of rotation. A value

of 1 implies a clockwise rotation on a positive axis set, 0 implies an anti-clockwise rotation on a positive axis set.

**VARIANT Axis:** Optional parameters that must be a single numeric

value that specifies the base axis for this move

Return Value: TrioPC STATUS.

# **AddAxis**

Description: Performs the corresponding ADDAX(...) command on the *Motion Coordinator* 

Syntax: AddAxis(LinkAxis, [Axis])

Parameters: short LinkAxis: A numeric value that specifies the axis to be "added" to the

base axis.

**VARIANT Axis:** Optional parameters that must be a single numeric value

that specifies the base axis for this move

Return Value: TrioPC STATUS.

CamBox

Description: Performs the corresponding CAMBOX(...) command on the Motion Coordinator

Syntax: CamBox(TableStart, TableStop, Multiplier, LinkDist, LinkAxis,

LinkOpt, LinkPos, [Axis])

Parameters: short TableStart: The position in the table data on the Motion Coordinator

where the cam pattern starts

**short TableStop:** The position in the table data on the *Motion Coordinator* where the cam pattern stops

**double Multiplier:** The scaling factor to be applied to the cam pattern

double LinkDist: The distance the input axis must move for the cam to complete

short LinkAxis: Definition of the Input Axis

short LinkOpt: 1 link commences exactly when registration event occurs

on link axis

2 link commences at an absolute position on link axis (see

param 7)

4 CAMBOX repeats automatically and bi-directionally when

this bit is set.

**double LinkPos:** The absolute position on the link axis where the cam will start.

**VARIANT Axis:** Optional parameters that must be a single numeric value that

specifies the base axis for this move

#### Cam

Description Performs the corresponding CAM(...) AXIS(...) command on the Motion Coordinator

Syntax: Cam(TableStart, TableStop, Multiplier, LinkDistance, [Axis])

Parameters: short TableStart: The position in the table data on the Motion Coordinator

where the cam pattern starts

**short TableStop:** The position in the table data on the *Motion Coordinator* 

where the cam pattern stops

**double Multiplier:** The scaling factor to be applied to the cam pattern

**double LinkDistance:** Used to calculate the duration in time of the cam. The

LinkDistance/Speed on the base axis specifies the duration. The Speed can be modified during the move, and will affect

directly the speed with which the cam is performed

**VARIANT Axis:** Optional parameters that must be a single numeric value

that specifies the base axis for this move

Return Value: TrioPC STATUS.

#### Cancel

Description: Performs the corresponding CANCEL(...) AXIS(...) command on the Motion Coordi-

nator

Syntax: Cancel(Mode, [Axis])

Parameters: short Mode: Cancel mode. 0 cancels the current move on the base axis, 1

cancels the buffered move on the base axis

**VARIANT Axis:** Optional parameters that must be a single numeric value that

specifies the base axis for this move

#### Connect

Description: Performs the corresponding CONNECT(...) AXIS(...) command on the Motion Coordi-

nator

Syntax: Connect(Ratio, LinkAxis, [Axis])

Parameters: double Ratio: The gear ratio to be applied

short LinkAxis: The driving axis

**VARIANT Axis:** Optional parameters that must be a single numeric value

that specifies the base axis for this move

Return Value: TrioPC STATUS.

#### **Datum**

Description: Performs the corresponding DATUM(...) AXIS(...) command on the Motion Coordina-

tor

Syntax: Datum(Sequence, [Axis])

Parameters: short Sequence: The type of datum procedure to be performed:

- O. The current measured position is set as demand position (this is especially useful on stepper axes with position verification). DATUM(0) will also reset a following error condition in the AXISSTATUS register for all axes.
- 1. The axis moves at creep speed forward till the Z marker is encountered. The Demand position is then reset to zero and the Measured position corrected so as to maintain the following error.
- 2. The axis moves at creep speed in reverse till the Z marker is encountered. The Demand position is then reset to zero and the Measured position corrected so as to maintain the following error.
- 3. The axis moves at the programmed speed forward until the datum switch is reached. The axis then moves backwards at creep speed until the datum switch is reset. The Demand position is then reset to zero and the Measured position corrected so as to maintain the following error.

- 4. The axis moves at the programmed speed reverse until the datum switch is reached. The axis then moves at creep speed forward until the datum switch is reset. The Demand position is then reset to zero and the Measured position corrected so as to maintain the following error.
- 5. The axis moves at programmed speed forward until the datum switch is reached. The axis then moves at creep speed until the datum switch is reset. The axis is then reset as in mode 2.
- 6. The axis moves at programmed speed reverse until the datum switch is reached. The axis then moves at creep speed forward until the datum switch is reset. The axis is then reset as in mode 1.

**VARIANT Axis:** Optional parameters that must be a single numeric value that specifies the base axis for this move

Return Value: TrioPC STATUS.

#### **Forward**

Description Performs the corresponding Forward(...) axis(...) command on the Motion Coordinator

Syntax: Forward([Axis])

Parameters VARIANT Axis: Optional parameters that must be a single numeric value that

specifies the base axis for this move

Return Value: TriopC STATUS.

#### Reverse

Description: Performs the corresponding REVERSE(...) AXIS(...) command on the Motion Coordi-

nator

Syntax: Reverse([Axis])

Parameters: VARIANT Axis: Optional parameters that must be a single numeric value

that specifies the base axis for this move

#### MoveHelical

Description Performs the corresponding MOVEHELICAL(...) AXIS(...) command on the Motion

Coordinator

Syntax: MoveHelical(FinishBase, FinishNext, CentreBase, CentreNext,

Direction, LinearDistance, [Axis])

**Parameters** 

**double FinishBase:** Distance to the finish position on the base axis

double FinishNext: Distance to the finish position on the axis that follows the base

axis

**double CentreBase:** Distance to the centre position on the base axis

double CentreNext: Distance to the centre position on the axis that follows the

base axis

**short Direction:** A numeric value that sets the direction of rotation. A value of 1

implies a clockwise rotation on a positive axis set, 0 implies an anti-clockwise rotation on a positive axis set.

double The linear distance to be n

LinearDistance:

The linear distance to be moved on the base axis + 2 whilst the other two axes are performing the circular move

the two axes are performing the circular move

**VARIANT Axis:** Optional parameters that must be a single numeric value that

specifies the base axis for this move

Return Value: TrioPC STATUS.

#### MoveLink

Description: Performs the corresponding MOVELINK (...) AXIS (...) command on the Motion Coor-

dinator

Syntax: MoveLink(Distance, LinkDistance, LinkAcc, LinkDec, LinkAxis,

LinkOptions, LinkPosn, [Axis])

Parameters: double Distance: Total distance to move on the base axis

**double** Distance to be moved on the driving axis

LinkDistance:

double

LinkAcceleration

Distance to be moved on the driving axis during the

acceleration phase of the move

double

LinkDeceleration

deceleration phase of the move

short LinkAxis:

The driving axis for this move.

short LinkOptions:

Specifies special processing for this move:

Distance to be moved on the driving axis during the

0 no special processing

1 link commences exactly when registration event occurs on link axis

2 link commences at an absolute position on link axis (see param 7)

4 MOVELINK repeats automatically and bi-directionally when this bit is set.

(This mode can be cleared by setting bit 1 of the REP\_OPTION axis parameter)

double

LinkPosition:

The absolute position on the link axis where the move

will start.

VARIANT Axis:

Optional parameters that must be a single numeric value

that specifies the base axis for this move

Return Value: TrioPC STATUS.

# MoveModify

Description Performs the corresponding MOVEMODIFY(...) AXIS(...) command on the Motion

Coordinator

Syntax: MoveModify(Position, [Axis]

**Parameters:** double **Position:** Absolute position of the end of move for the base axis.

**VARIANT Axis:** Optional parameters that must be a single numeric value that

specifies the base axis for this move

# RapidStop

Description: Performs the corresponding RAPIDSTOP(...) command on the *Motion Coordinator* 

Parameters: None

#### **Process Control Commands**

#### Run

Description: Performs the corresponding RUN(...) command on the Motion Coordinator

Syntax: Run(Program, Process)

Parameters: BSTR Program: String that specifies the name of the program to be run.

**VARIANT Process:** Optional parameter that must be a single numeric value

that specifies the process on which to run this program.

Return Value: TrioPC STATUS.

# Stop

Description: Performs the corresponding STOP(...) command on the Motion Coordinator

Syntax: Stop(Program, Process)

Parameters: BSTR Program: String that specifies the name of the program to be

stopped.

**VARIANT Process:** Optional parameter that must be a single numeric value

that specifies the process on which the program is run-

ning.

#### Variable Commands

#### GetTable

Description: Retrieves and writes the specified table values into the given array.

Syntax: GetTable(StartPosition, NumberOfValues, Values)

Parameters Long StartPosition: Table location for first value in array

Long NumberOfValues: Size of array to be transferred from Table Memory.

VARIANT Values: A single numeric value or an array of numeric values, of at least size NumberOfValues, into which the values

retrieved from the Table Memory will be stored.

Return Value: TrioPC STATUS.

#### GetVariable

Description: Returns the current value of the specified system variable. To specify different

base axes, the BASE command must be used.

Syntax: GetVariable(Variable, Value)

Parameters BSTR Variable: Name of the system variable to read

double \*Value: Variable in which to store the value read

#### **GetVr**

Description: Returns the current value of the specified Global variable.

Syntax: GetVr(Variable, Value)

Parameters: short Variable: Number of the VR variable to read.

**double \*Value:** Variable in which to store the value read.

Return Value: TrioPC STATUS.

# SetTable

Description: Sets the specified table variables to the values given in an array.

Syntax: SetTable(StartPosition, NumberOfValues, Values)

Parameters Long StartPosition: Table location for first value in array

Long NumberOfValues: Size of array to be transferred to Table Memory.

VARIANT Values: A single numeric value or an array of numeric values

that contain at least NumberOfValues values to be

placed in the Table Memory.

Return Value: TrioPC STATUS.

#### SetVariable

Description: Sets the current value of the specified system variable. To specify different base

axes, the BASE command must be used.

Syntax: SetVariable(Variable, Value

Parameters BSTR Variable: Name of the system variable to write

double Value: Variable in which the value to write is stored.

# SetVr

Description: Sets the value of the specified Global variable.

Syntax: SetVr(Variable, Value)

Parameters: BSTR Variable: Number of the VR variable to write

**double Value:** Variable in which the value to write is stored.

## **Input / Output Commands**

Ain

Description: Performs the corresponding AIN(...) command on the *Motion Coordinator*.

Syntax: Ain(Channel, Value)

Parameters short Channel: AIN channel to be read.

**double \*Value:** Variable in which to store the value read.

Return Value: TrioPC STATUS.

Get

Description: Performs the corresponding GET #... command on the Motion Coordinator.

Syntax: Get(Channel, Value)

Parameters short Channel: Comms channel to be read

double \*Value: Variable in which to store the value read.

Return Value: TrioPC STATUS.

In

Description: Performs the corresponding IN(...) command on the Motion Coordinator

Syntax: In(StartChannel, StopChannel, Value)

Parameters: short StartChannel: First digital I/O channel to be checked.

**short StopChannel:** Last digital I/O channel to be checked.

long \*Value: Variable to store the value read.

# Input

Description: Performs the corresponding INPUT #... command on the Motion Coordinator.

Syntax: Input(Channel, Value)

Parameters: short Channel: Comms channel to be read

**double \*Value:** Variable in which to store the value read.

Return Value: TrioPC STATUS.

# Key

Description Performs the corresponding **KEY** #... command on the *Motion Coordinator*.

Syntax: Key(Channel, Value)

Parameters short Channel: Comms channel to be read

**double \*Value:** Variable in which to store the value read.

Return Value: TrioPC STATUS.

# Linput

Description: Performs the corresponding LINPUT # command on the Motion Coordinator.

Syntax: Linput(Channel, Startvr)

Parameters: short Channel: Comms channel to be read

**short StartVr:** Number of the VR variable into which to store the first

key press read.

Return Value: TrioPC STATUS.

# Op

Description: Performs the corresponding op(...) command on the Motion Coordinator

Syntax: Op(Output, State)

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Parameters: VARIANT Output: Numeric value. If this is the only value specified then

it is the bit map of the outputs to be specified, otherwise it is the number of the output to be written.

VARIANT State: Optional numeric value that specifies the desired sta-

tus of the output, 0 implies off, not-0 implies on.

#### **Pswitch**

Description Performs the corresponding PSWITCH(...) command on the Motion Coordinator

Syntax: Pswitch(Switch, Enable, Axis, OutputNumber, OutputStatus,

SetPosition, ResetPosition)

Parameters: short Switch: Switch to be set

**short Enable:** 1 to enable, 0 to disable

**VARIANT Axis:** Optional numeric value that specifies the base axis for this

command

**VARIANT** Optional numeric value that specifies the number of the

OutputNumber: output to set

**VARIANT** Optional numeric value that specifies the signalled status of

OutputStatus: the output, 0 implies off, not-0 implies on.

**VARIANT** Optional numeric value that specifies the position at which

SetPosition: to signal the output

**VARIANT** Optional numeric value that specifies the position at which

ResetPosition: to reset the output.

Return Value: TrioPC STATUS.

#### ReadPacket

Description: Performs the corresponding READPACKET(...) command on the Motion Coordinator

Syntax: ReadPacket(PortNumber, StartVr, NumberVr, Format)

Parameters: short PortNumber: Number of the comms port to read (0 or 1).

short StartVr: Number of the first variable to receive values read

from the comms port.

**short NumberVr:** Number of variables to receive.

**short Format:** Numeric format in which the numbers will arrive

# Regist

Description Performs the corresponding REGIST(...) command on the *Motion Coordinator* 

Syntax: Regist(Mode, Dist)

Parameters: short Mode: Registration mode

1. Axis absolute position when Z Mark Rising

2. Axis absolute position when Z Mark Falling

3. Axis absolute position when Registration Input Rising

4. Axis absolute position when Registration Input Falling

double Dist: Only used in pattern recognition mode and specifies the dis-

tance over which to record the transitions.

#### Send

Description: Performs the corresponding SEND(...) command on the Motion Coordinator

Syntax: Send(Destination, Type, Data1, Data2)

Parameters: short Destination: Address to which the data will be sent

**short Type:** Type of message to be sent:

1. Direct variable transfer

2. Keypad offset

**short Data1:** Data to be sent. If this is a keypad offset message then

it is the offset, otherwise it is the number of the varia-

ble on the remote node to be set.

**short Data2:** Optional numeric value that specifies the value to be

set for the variable on the remote node.

Return Value: Triopc STATUS.

#### Setcom

Description: Performs the corresponding SETCOM(...) command on the Motion Coordinator

Syntax Setcom(Baudrate, DataBits, StopBits, Parity, [Port], [Control])

Parameters: long BaudRate: Baud rate to be set

**short DataBits:** Number of bits per character transferred

**short StopBits:** Number of stop bits at the end of each character

**short Parity:** Parity mode of the port (0=>none, 1=>odd, 2=> even)

**VARIANT Port:** Optional numeric value that specifies the port to set

(0..3)

**VARIANT Control:** Optional numeric value that specifies whether to ena-

ble or disable handshaking on this port

#### General commands

#### **Execute**

Description: Performs the corresponding **EXECUTE** ... command on the *Motion Coordinator*.

Syntax: Execute(Command)

Parameters BSTR Command: String that contains a valid Trio BASIC command

Return Value: Triopc STATUS: TRUE if the command was sent successfully to the Motion Coordi-

nator and the **EXECUTE** command on the *Motion Coordinator* was completed successfully and the command specified by the **EXECUTE** command was tokenised,

parsed and completed successfully.

#### GetData

Description This method is used when an asynchronous connection has been opened, to read

data received from the *Motion Coordinator* over a particular channel. The call will empty the appropriate channel receive data buffer held by the ActiveX con-

trol.

Syntax: GetData(channel, data)

Parameters short channel: Channel over which the required data was received

(5,6,7, or 9).

VARIANT data: data received by the control from the Motion Coordina-

tor

Return Value: Triopc STATUS: TRUE - if the given channel is valid, the connection open and the

data read correctly from the buffer.

#### SendData

 $\label{lem:description} \textbf{ This method is used when the connection has been opened in the asynchronous}$ 

mode, to write data to the *Motion Coordinator* over a particular channel.

Syntax: SendData(channel, data)

Parameters short channel: channel over which to send the data (5,6,7, or 9).

**VARIANT data:** data to be written to the *Motion Coordinator* 

Return Value: TriopC STATUS: TRUE - if the given channel is valid, the connection open, and

the data written out correctly.

#### **Events**

#### OnBufferOverrunChannel0/5/6/7/9

Description: One of these events will fire if a particular channel data buffer overflows. The

ActiveX control stores all data received from the *Motion Coordinator* in the appropriate channel buffer when the connection has been opened in asynchronous mode. As data is received it is the responsibility of the user application to call the GetData() method whenever the OnReceiveChannelx event fires( or otherwise to call the method periodically) to prevent a buffer overrun. Which event

is fired will depend upon which channel buffer overran.

Syntax: OnBufferOverrunChannelx()

Parameters: None.
Return Value: None.

## OnReceiveChannel0/5/6/7/9

Description: One of these events will fire when data is received from the *Motion Coordinator* 

over a connection which has been opened in the asynchronous mode. Which event is fired will depend upon over which channel the *Motion Coordinator* sent the data. It is the responsibility of the user application to call the GetData() method

to retrieve the data received.

Syntax: OnReceiveChannelx()

Parameters: None.
Return Value: None.

#### TrioPC status

Many of the methods implemented by the TrioPC interface return a boolean status value. The value will be **TRUE** if the command was sent successfully to the *Motion Coordinator* and the command on the *Motion Coordinator* was completed successfully. It will be **FALSE** if it was not processed correctly, or there was a communications error.